

## USE OF LOCALLY AVAILABLE MATERIAL IN PAVEMENT SUB-BASE

Iqbal Sultan Mir<sup>1</sup>, Er. Rajat Balyan<sup>2</sup>  
<sup>1</sup>Master of Technology, <sup>2</sup>Assistant Professor

Department of Civil Engineering, Desh Bhagat University, Mandi Gobindgarh, Punjab.

**Abstract:** *The general road building that is used for road construction is changing and difficult. Variation of variables is four-dimensional: ground conductivity, lower course, first base and ground system where moving flows occur from above (upwards) downwards (downwards). Combined granular editing combining well-organized aggregates creates a good, dynamic route that converts stressful stress into a large area. Bottom-based layout, immediately under the layout of the site provides support to a moving pavement to the groups. The bottom layer, under the base layer, provides not only the support of the drawing structure and also carries the car loads to the development but also provides snow and flow. Sub-base usually combines two layers, the bottom layer (filter) to create an interdisciplinary breakdown in the development of soil and high levels of water (with less than granular particles). Water flowing through the cracks. The solid line has slab slab, base granular or sub base course provided below flowering, pump control, controlling the frost action and controlling the reduction and inflammation of the development. The rigid route is different from the variable hole in the distribution area. In a strong pit, a critical condition is caused by severe flexural condition in the bag due to the load of the heat and the heat changes and stress depression is spread throughout the transverse route. Although solid paves have a wonderful flexural or rigidity, pavement variables are mostly used for construction due to its outstanding flow and low cost construction.*

**Keywords:** *Ground Conductivity, Road Building, Granular Editing Combining*

### I. PHYSICAL PROPERTIES OF SLAG AND MOORUM

Conversion as a used or product is often used in the design of applications for the use of available natural resources and conservation of natural resources. Ferrous slags (fire blade, steel production, steel and ferroalloy products) are industrial by product that can be used in the construction of roads because of its width range and application range. [J. J. Emery (1982)]. In the European line stabilized 60% fire operation (0 to 60 mm), 25% of steel slag (0 to 15mm) And 15% of the granulated blast of the furna mix slag were mixed with water 10% by stopping using standard machines that show results. Industrial drugs and products are also used for rehabilitation processes, new products production, or as building materials to reduce their natural effects. The slag aggregate of steel (SSA) was used in the construction of Saudi Arabia, a product produced by steel production process [Saad Ali Aiban (2006)]. Two types of SSA items are extracted: objects larger than 5 mm (0 - 5 mm) and about 37 mm shapes (0 - 37

mm). Several statistics attempted to process the SSA, available marl for the site, marl fine, sand and high-quality CBR ratings (such as each ASTM) taken. The CBR value and proposed gradation were found to be 119 in building 5% moisture content. During the converted release, 10 percent of SSAs included in the proposed gradation provided 383 CBR's highest price. The same percentage of dune soil is not added to the SSA and is combined with 5% water content. The highest number of 406 CBRs is available in the 15% segment of sand. Local available marl (with a high level of 224 CBR) is used to reduce the use of the SSA, to absorb the equivalent of SSA equivalent and marl produced by up to 400 CBRs. Ash and converted phosphor-gypsum combined with steel slag aggregates were used for China's construction of Weight Shen, Et al. (2009)]. Spreading the particle size and visible visibility of each property is determined. Combined mixing of materials was stored for 4 hours and then combined (in moisture content after one hour of inclusion of 14 calories) in 50 mm dia × 50 mm high cylinder height to prepare a cylinder sample. Relation of a relative to the MDD was 97%. Proctor Standard and Compression Test T0804-94 tests (which are not compatible with the Compression Test) followed by (China) were followed by ASTM codes. Solid soil samples are tied to plastic bags and kept in a room temperature and 95 humid humidity, then placed in 24 hours (in room temperature) prior to the test of pressure. The moorum collected from Baramulla (j&k) was mixed with the Solar Grass and the system is focused on the use of Wet Mix Macadam (WMM) [Ransinchung, et al. (2014)]. Moorum body structures, Jehlum sand, melted dust and dust were found. Each mice rating was determined so that the mixture could satisfy MORTH's desired release. The Portland Cornish Ordinary was used as a stability and modified chemical content of the CBR tests and experiments of the unusual compression forces made. Voting reflects the highest number of CBR (423%) and unauthorized power (18.55 kg / cm<sup>2</sup>) in 9% content.

### II. EXPERIMENTAL METHODOLOGY

#### X-Ray Fluorescence

The high-level X-radiation is driven by an example, allowing electron to appear in the inner gap. Higher elevators from the outer shell will jump down to fill out the range of fluorescence radiation differing from different objects. So 17 using the detector, the availability of a certain sample company can be found. Samples are well supported to find the corresponding mixture and to be analyzed using the X-ray fluorescence spectrometer. The chemical composition of

the 12 slag samples is shown in percentage of the weight. Basicity was shown as CaO to SiO<sub>2</sub>, describing the formation of chemicals and metallurgical structures of the slag

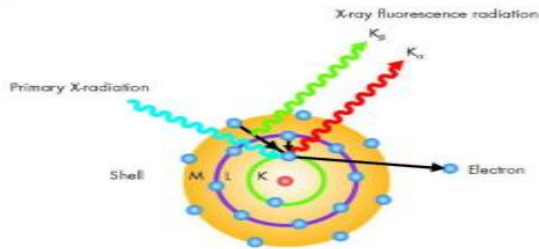


Fig 1 : (a) principle of XRF

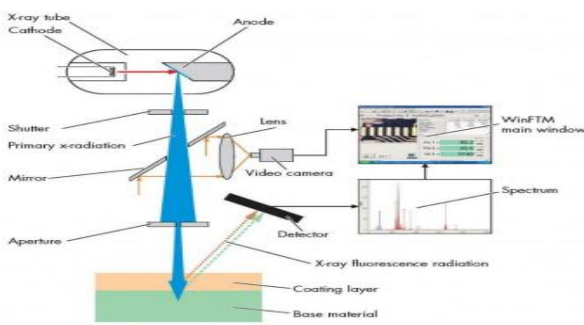


Fig 1 (b) XRF Instrument

**X-Ray Diffraction**

The X-ray method of separation is used to define the composition of the sampling phase in the slag. Slag samples supported (transfer normal 75µm sieve) and evaluated before analyzing. The XRD analysis is made in the metaphor of PW 3020 for Philips of diffract using Cu Kα (λ = 0.15405 nm) radiation. Diffraction data taken from scanning range (range 2θ) of 10° to 90°, takes a speed of 20 µm per minute and 0.05 step size. "Top X'pert software" has been used for XRD data analysis. C Cu Kα2 machine has been deleted from software collected by software before analyzing. Integrated between XRF and XRD data to verify shapes available for slag samples

**Scanning Electron Microscopy (SEM) and Electron Dispersive X-Ray spectroscopy (EDX)**

X-Ray electron dispersive spectroscopy is a harmful, non-surgical method used to clarify the basic structure of the experimental material [Wikipedia]. The EDX system is similar to the X-ray fluorescence but if previously the basic structure of the samples is determined. Slag samples are analyzed using electron microscopy scanning using NOVA NANO SEM FEG operating in the current 310V and 90µA car). Samples are placed in the owner, and the EDX spectrum of various points is respected.

**Toxic Characteristic Leaching Procedure (TCLP)**

The toxicity method used for the washing process, as described in the US Environmental Protection Agency (EPA) (Method 1311: 1992), is used to treat offending water as follows. Deemed water (DI) is considered to be active water.

Add 5 grams of the slag sample obtained from the beaker, 96.5 ml of DI, and mix them with a magnetic stirrer for 5 minutes. The pH was found for solution 10, so 3.5 mL of hydrochloric acid was added and left at 50 ° C for 10 min. The pH of the sample is found to be greater than 5. Therefore, liquid 2 is used according to this procedure. The skin fluid was prepared from 5.7 mL acidic acid and 1 liter. The slag removed 5 grams of slag (sample 6) from the reservoir and added 100 ml (20 times the weight of the solid sample) to each vessel. They were then covered at a rate of 30 r 2 rpm within 18 ± 2 hours per room. Each solution was treated with a 0.7 µm glass fiber filter and the nitric acid filter was manufactured to detect the acidification (Ph <2). Each solution was stored at 4 ° C and then analyzed using Atomic Absorption Spectrometry to compare complex toxic substances with EPA control levels.

**Results and Discussions**

**Chemical Composition**

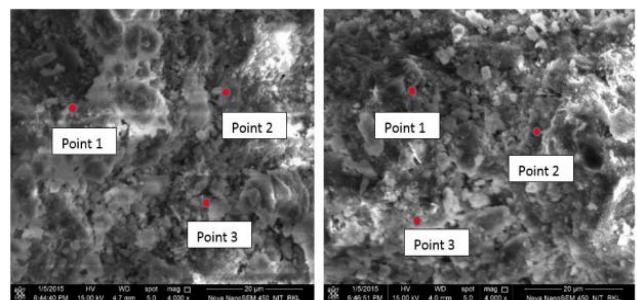
The production of samples in the slag is determined by the XRF method and shown in table 1

Table 1 chemical composition of the slag samples determined by XRF technique

Chemical composition	Percentage
SiO <sub>2</sub>	027.330
FeO	020.910
Al <sub>2</sub> O <sub>3</sub>	06.030
CaO	031.030
MgO	09.240
MnO	04.500
S	0.100
TiO <sub>2</sub>	0.660
K <sub>2</sub> O	0.140

**Elemental Composition**

The basic construction of a sample of slag samples held by the EDX technique is shown in drawing forms and symbols. The EDX spectro of three different points from two slag samples (as shown in fig. 2) is seen as fig.2 and the existence of nutrients in one slag samples and percentage (atomic weight) shown in table 2. The presence of any heavy equipment available in the slag samples was also tested.



(a) Slag sample 1 (b) Slag sample 2  
 Fig 2 magnified picture (4000\*) of two slag samples using nova Nano SEM-450

Table 2 element composition of point 1 slag sample no.1

El	AN	Series	Net un.	C Atom.	C error			(1 sigma)
			(wt.&)	(wt.&)	(wt.&)	(wt.&)	(wt.&)	
O	8	K-series	157567	54.13	47.90	62.08	5.98	
Ca	20	K-series	203515	24.41	21.60	11.17	0.75	
Si	14	K-series	119511	9.05	8.01	5.91	0.40	
Mg	12	K-series	93367	8.26	7.33	6.25	0.46	
C	6	K-series	12427	6.26	5.54	9.56	0.88	
Fe	26	K-series	18447	5.80	5.13	1.91	0.20	
Al	13	K-series	41319	3.38	3.00	2.30	0.18	
P	15	K-series	11421	0.92	0.81	0.54	0.06	
Mn	25	K-series	1989	0.52	0.46	0.17	0.05	
Ti	22	K-series	1416	0.26	0.23	0.10	0.04	

### III. SUMMARY AND FUTURE SCOPE

In this work, an attempt has been made to use the slag and locally available hard moorum in different layers of road base and sub-base. The slag used in the study is well graded and can be used as a major aggregate constituent (up to 80% of total aggregates) in the road sub-base applications (both filter and drainage layer). Results have shown that it not only has excellent physical properties and desired strength for use in road sub-base and but is also environmentally safe. Locally available hard moorum used in this study contains more fine materials and can be 60 suitable for closed or dense grading applications (base or filter layer of sub-base) which can replace the conventional aggregates up to a maximum of 50% by weight. The physical properties satisfy the desired requirements. The minimum desired strength value for use in a particular layer can be achieved by using a small amount of binder (cement). For a particular content of binder, moorum has shown better strength than that of the conventional crushed aggregates.

- The strength parameters considered in the study are CBR and UCS. Apart from these tests the repeated load triaxial test can also be performed to find out the effect of dynamic loading in different layers, and the realistic resilient modulus values may be determined.
- The permeability of the slag and crushed aggregate mixture can be determined especially in the drainage layer of the sub-base by using suitable tests.

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